
12 HMI internal registers

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Introduction

HMI provide four types of HMI address for user. You can use them as temporary variables of the program. The use is consistent with the way access to the PLC register. You could also reference through the address, PIStudio provides three types of such memory.

*HSW, HDW, HUW, HAW are word address, HSX, HDX, HUX, HAX are bit address.

1. **System data area (HSW):** A special register defined by the system.
2. **Data storage area (HDW/HDX):** Users store user data.
3. **System data area (HUW):** A special register defined by the system.
4. **System Data (HAW):** System register used for power-off save.
5. **Recipe index area (RPW):** System register used for recipe index.

HMI internal registers are divided into bit address and word address, which can be accessed in two ways (take HDW as an example).

1. Access as word with the prefix "HDW".
 - HDW0 means the 1st word of system data area. HDW1 means the 2nd word of system data area.
1. Access as bit with the prefix "HDX". The number before "." i". The number before Access in bit with the prefix "HD". The number before Access in bit with the prefix "HDX". The number before "." indicates the number of the word. The number after "." indicates the bit number of the word.
 - HDX1020.12 means to access the system data area in bit mode, the specific location is the 13th bit of the 1020 word.

#Note:

- Addresses in HDX are the bits from words in HDW, so be careful when using addresses. For example, HDX1020.12 is the 13th bit to access the 1020 word. The value of this bit is the same as that of the word accessed through HDW001020. The 13th bit of this word is actually the same bit as HDX1020.12.
- The address of the bit address HDX is with a decimal point while word addresses are integers.

Data storage area (HDW/HDX)

It is used to save the temporary data of project.

1. Access as word, and serial number range is from HDW0 to HDW299999.
2. Access as bit, and serial number range is from HDX0.0 to HDX299999.15.

Power-down save area (HAW/HAX)

It is system registers used for power-off save.

1. Access as word, and serial number range is from HAW0 to HAW199999.
2. Access as bit, and serial number range is from HAX0.0 to HAX199999.15.

#Note:

- HAW/HAX is power-down retention. The register of this type is able to save the data before the power-down.
- To avoid possible device failure, do not immediately power off and reboot when configuring the power-down save address

Recipe index area (RPW)

It is system recipe data power-off save register. The range is from RPW000000 to RPW990450.

#Note:

- RPW is power-down retention. The register of this type is able to save the data before the power-down.

- To avoid possible device failure, do not immediately power off and reboot when configuring the power-down save address

Single user data area (HUW/HUX)

It is used for system special registers (reserved by system).

- Access as word, and serial number range is from HUW0 to HUW199999.
- Access as bit, and serial number range is from HUX0.0 to HUX199999.15.

#Note:

- HUW/HUX is a system special register, so please check the system special register list during use. Please use the address specified in the table and do not use the address which is not mentioned in the table.

Special register address	Description	Function
HUW0	Screen switch	A single terminal controls the screen switching, and all terminals do not affect each other.
HUW110~HUW119	Addresses of the built-in keyboard	The T9 input method stores the selected serial number length
HUW120~HUW129		The T9 input method stores the selected Chinese Pinyin length
HUW135		Input method: first input
HUW136		Button: T9 Chinese Pinyin page
HUW137		Button: T9 Chinese characters page
HUW138		Button: symbol
HUW139		Button: switch
HUW140		Button: Chinese characters 1
HUW142		Button: Chinese characters 2
HUW144		Button: Chinese characters 3
HUW146		Button: Chinese characters 4
HUW148		Button: Chinese characters 5
HUW150		Button: Chinese characters 6
HUW152		Button: Chinese characters 7
HUW154		Button: Chinese characters 8
HUW156		Button: Chinese characters 9
HUW158		Button: Chinese characters 10
HUW160~HUW169		Button: Chinese Pinyin 1
HUW170~HUW179		Button: Chinese Pinyin 2
HUW180~HUW189		Button: Chinese Pinyin 3
HUW190~HUW199		Button: Chinese Pinyin 4
HUW200~HUW699		Input method cache length
HUW700~HUW749		Minimum value of the input method
HUW750~HUW799		Maximum value of the input method
HUW800		Case switching of the input method
HUW801~HUW900		Input method format cache length
HUW1000	Addresses of user permission	OK (Sign in)
HUW1001		Result of operation
HUW1002~1005		Old password
HUW1006~1009		New password
HUW1010~1013		Confirm password

HUW1014~1029		New user name
HUW1030~1157		States information of user permission
HUW1158~1335		User name (Only or drop-down list object)
HUW1336~1345		User name description or note
HUW1347		Hidden function configurations
HUW1348		Permission settings
HUW1349		Current user name
HUW1382	User sign in way	<ul style="list-style-type: none"> • 0: Select the user name from drop-down list object for signing in • 1: Enter the user name in Character Input/Display object for signing in (HUW1014)
HUW1400	Time interval from last operation	Shows how long the touch screen has not been clicked, in seconds. 32-bit unsigned integer #Note: Clicking by different users will only clear the corresponding register of the currently operating terminal, and the registers on other terminals (such as mobile phones, computers) will not be cleared.
HUW1402	Keyboard note	It saves the text information of the keyboard notes when clicking object(HUW1402-HUW1433)
HUW1436	Current object level	Indicate current object security level

Special data area (HSW/HSX)

It is used for system special registers (reserved by system).

1. Access as word, and serial number range is from HSW0 to HSW49999. (HSW10000 to HSW19999 are the power-off storage areas)
2. Access as bit, and serial number range is from HSX0.0 to HSX49999.15.

#Note:

- HSW / HSX are a system special register, so please check the system special register list during use. Please use the address specified in the table and do not use the address which is not mentioned in the table.
- To avoid possible device failure, do not immediately power off and reboot when configuring the power-down save address.

Address	Function	Description
HSW0	Language switch	Multiple language coul
HSW1	Beep frequency	Frequency range: 0~40
HSW2	Beep volume	Volume range: 0~80
HSW3	Beep time	Unit: ms
HSW4	Beep whether enable or not	<ul style="list-style-type: none"> • =0: Enable. • =1: Disable.
HSW5	Alarm indicator	<ul style="list-style-type: none"> • =0: Currently no • =1: Currently al
HSW6~HSW7	Number of alarms	The number of alarm (0
HSW8	Number of unconfirmed history alarm	The number of unconfi
HSW9	Time out tip	<ul style="list-style-type: none"> • =0: Enable • =1: Disable
HSW12	Screen swich	<ul style="list-style-type: none"> • = 0: Only HSW

HSW13	Screen switch register
HSW24	Reboot HMI
HSW28	Local time: year
HSW29	Local time: month
HSW30	Local time: day
HSW31	Local time: hour
HSW32	Local time: minute
HSW33	Local time: second
HSW34	Local time: week
HSW134	Whether the Script is read through
HSW135	Confirm installment password
HSW151	Installment due
HSW185~200	Installment password
HSW242	Prompt result of recipe operation <ul style="list-style-type: none"> • Upload: Data is written from address to file • Download: Data is written from a file to an address
HSW243	Prompt result of recipe index

- = 1: Only HUW

Equal to different value

1: Reboot

Range: 0~9999 (system n

Range: 01~12 (system n

Range: 01~31 (system n

Range: 0~23 (system n

Range: 0~59 (system n

Range: 0~59 (system n

- =0: Sunday.
- =1: Monday.
- =2: Tuesday.
- =3: Wednesday.
- =4: Thursday.
- =5: Friday.
- =6: Saturday.

#Note: If want to read-

- =0: Read from H
- =1: Read from F

Confirm button for insta

Number of days to insta

Enter installment passw

- =1: Download re
- =2: Download re
- =3: Download re
- =4: Download re
- =5: Download re
- =6: Download re
- =7: Upload recip
- =8: Upload recip
- =9: Upload recip
- =10: Upload recip
- =11: Upload recip
- =12: Upload recip
- =13: Insert recip
- =14: Insert recip
- =15: Insert recip
- =16: Insert recip
- =17: Insert recip
- =18: Insert recip
- =19: Delete reci
- =20: Delete reci
- =21: Delete reci
- =22: Delete reci
- =23: Delete reci
- =24: Delete reci
- =25: Delete and
- =26: Delete reci
- =27: Delete reci
- =28: Delete reci
- =29: Delete reci
- =30: Delete reci
- =37: CSV recip
- =38: CSV recip
- =31: Recipe ind
- =32: Recipe ind
- =33: Recipe ind
- =34: Recipe ind
- =35: Recipe ind

HSW521	Delete graph and alarm record	<ul style="list-style-type: none"> =36: Recipe ind =0: No operatio =1: HSX521.0= =2: HSX521.1= =4: HSX521.2= =16: HSX521.4= =32: HSX521.5= =64: HSX521.6=
HSW522	Copy and paste the alarm/data files in flash to the USB flash disk	<ul style="list-style-type: none"> =0: No operatio =1: HSX522.0= =2: HSX522.2= =8: HSX522.3= =32: HSX522.5=
HSW523	Copy and paste the alarm/data files in flash to the SD card	<ul style="list-style-type: none"> =0: No operatio =1: HSX523.0= =4: HSX523.2= =8: HSX523.3=
HSW524	Copy and paste the alarm/data files in SD card to the USB flash disk	<ul style="list-style-type: none"> =0: no operatio =4: HSX524.2= =8: HSX524.3= =16: HSX524.4= =32: HSX524.5=
HSW525	Copy and paste the alarm/data files in USB flash disk to SD card	<ul style="list-style-type: none"> =0: no operatio =4: HSX525.2= =8: HSX525.3= =16: HSX525.4= =32: HSX525.5=
HSW526	Delete file list	<ul style="list-style-type: none"> =0: no operatio =1: HSX526.0= =2: HSX526.1=
HSW527	Eject USB flash disk/SD card	<ul style="list-style-type: none"> =0: No operatio =1: Eject USB fl =2: Eject SD ca
HSW528	The state of USB flash disk	<ul style="list-style-type: none"> =1: USB flash d =2: Ejecting US =3: USB flash d
HSW529	The state of SD card	<ul style="list-style-type: none"> =1: SD card is c =2: Ejecting SD =3: SD card eje
HSW550~849	Communication control	For communication con
HSW850	Network state (4G, WIFI and Ethernet)	<p>In HMI V1.0</p> <ul style="list-style-type: none"> =0: Network is c =1: only LAN cc =2: WECON Cl <p>In HMI V2.0</p> <ul style="list-style-type: none"> =0: Network is c =1: Network is c HSX855.0=1: tu HSX855.1=1: tu
HSW855	Backlight Control	<ul style="list-style-type: none"> =0: close the su =1: not to close.
HSW856	Whether to close the indirect screen when the current screen is switched to the other screen)	<ul style="list-style-type: none"> =0: users could =1: users could =2: users could
HSW857	Permission in remote access (web page, mobile APP, cloud platform, etc.)	<ul style="list-style-type: none"> =0: users could =1: users could =2: users could
HSW881	Storage of Record files	It is used for controlling

HSW882	Storage device status	<ul style="list-style-type: none"> = 0: Save to stor = 1: Don't save
HSW884	Enter setup screen	<ul style="list-style-type: none"> HDX882.0=0 U HDX882.0=1 U HDX882.1=0 S HDX882.1=1 S
HSW885	When the control object hides the address is read failed (communication failure), set the display mode of the object	<ul style="list-style-type: none"> = 0: Do not int = 1: Enter setup
HSW893	User Permission Control Address, same as HUW1000 feature, please refer to chapter " User Permission " #Note: This address can only take effect when it is operated in the real HMI, and the operation is invalid on Web/App side.	<ul style="list-style-type: none"> = 0: displayed b =1: control addr =2: control addr =1: User Log in =2: Change Use =3: User Log ou =4: New user =5: Delete user =6: Add user rig =8: Add Hide fe =9: Delete Profil =10: Export Pro =11: Import pro =12: Export log =13: Delete log
HSW900	Quick update frequency settings for objects	Valid when the object t
HSW920	Static mode Maximum periods	Range: 1 (fastest) ~
HSW921 ~ 924	Static mode Admin key	Numeric Input/ Display
HSW925 ~ 928	1 st period key (Static mode)	Character Input/ Displa
HSW929 ~ 933	1 st expiry time (Static mode)	Character Input/ Displa
HSW935 ~ 938	2 nd period key (Static mode)	Numeric Input/ Display
HSW939 ~ 943	2 nd expiry time (Static mode)	Character Input/ Displa
HSW945 ~ 948	3 rd period key (Static mode)	Numeric Input/ Display
HSW949 ~ 953	3 rd expiry time (Static mode)	Character Input/ Displa
HSW955 ~ 958	4 th period key (Static mode)	Numeric Input/ Display
HSW959 ~ 963	4 th expiry time (Static mode)	Character Input/ Displa
HSW965 ~ 968	5 th period key (Static mode)	Numeric Input/ Display
HSW969 ~ 973	5 th expiry time (Static mode)	Character Input/ Displa
HSW975 ~ 978	6 th period key (Static mode)	Numeric Input/ Display
HSW979 ~ 983	6 th expiry time (Static mode)	Character Input/ Displa
HSW985 ~ 988	7 th period key (Static mode)	Numeric Input/ Display
HSW989 ~ 993	7 th expiry time (Static mode)	Character Input/ Displa
HSW995 ~ 998	8 th period key (Static mode)	Numeric Input/ Display
HSW999 ~ 1003	8 th expiry time (Static mode)	Character Input/ Displa
HSW1005 ~1008	9 th period key (Static mode)	Numeric Input/ Display
HSW1009 ~ 1013	9 th expiry time (Static mode)	Character Input/ Displa
HSW1015 ~1018	10 th period key (Static mode)	Numeric Input/ Display
HSW1019 ~ 1023	10 th expiry time (Static mode)	Character Input/ Display

HSW1025 ~1028	11 th period key (Static mode)	Character Input/ Display
HSW1029 ~ 1033	11 th expiry time (Static mode)	Numeric Input/ Display
HSW1035 ~1038	12 th period key (Static mode)	Character Input/ Display
HSW1039 ~ 1043	12 th expiry time (Static mode)	Numeric Input/ Display
HSW1046	Current period (Static mode)	Current period (Range)
HSW1047	Save settings (Static mode)	<ul style="list-style-type: none"> • HSX1047.0=1: • HSX1047.1=1:
HSW1050~HSW1065	The recipe name that can input csv format	Input CSV format recipe (recipefunction)
HSW1066	Configure the type of the CSV file imported	The CSV file type imported <ul style="list-style-type: none"> • =0: Import custom • =1: Import ordinary • =2: Import special
HSW1067	Location where the CSV file is saved	Set the path of CSV file <ul style="list-style-type: none"> • =0: In the CsvFile • =1: In the CsvFile
HSW1070	The time interval (seconds) since the last time the screen was clicked	Shows how long the cursor is active
HSW1073	Corresponding key value from keyboard	#Note: This register is used to display the key value of the key being input
HSW1074	Keyboard key status	Display the current button status <ul style="list-style-type: none"> • =0: key release • =1: key press • =2: Long press
HSW1075	Cursor speed	Control the cursor movement speed
HSW1076	Cursor x coordinate value	Record the x value at the current cursor position
HSW1077	Cursor y coordinate value	Record the y value at the current cursor position
HSW1078	Corresponding ASCII code for keyboard keys	Only the ASCII value of the key being input
HSW1079	Trigger to set the cursor position and set the Enter key mode	<ul style="list-style-type: none"> • HSX1079.0=1: Set cursor position • HSX1079.1=0: Enter key mode being input, Enter key mode is not performed, and • HSX1079.1=1: Enter key mode is performed, and
HSW1083	Naming method for printing object screenshots	Example: The time is 201901041429 <ul style="list-style-type: none"> • =0: Use year, month, day, hour, minute, second • =1: Name using object ID
HSW1086	Control address mapping polling cycle, unit: ms	For example: 201901041429 Address mapping polling cycle <ul style="list-style-type: none"> • When the set value is 0 • When the set value is 1
HSW1087	Control write interval in address mapping	After reading data to the address mapping, the write interval is N (N range: 0~5, and default is 2) <ul style="list-style-type: none"> • When N more than 5
HSW1088	Control the write interval of script	0 is the fastest and 5 is the slowest After reading data to the address mapping, the write interval is N (N range: 0~5, and default is 2) <ul style="list-style-type: none"> • When N more than 5

HSW1089	Control interval of read through	After reading data to the and default is 2. When N more than 5 0 is the fastest and 5
HSW1100	Set the Master IP for Multi-link	High word 1 for Master
HSW1101		High word 2 for Master
HSW1102		High word 3 for Master
HSW1103		High word 4 for Master
HSW1104	Control connection to Master or not for Multi-link slave device	<ul style="list-style-type: none"> =1: Connect to =0: Do not conn
HSW1141	Release alarm	<ul style="list-style-type: none"> =0, Default valu =1, Release the
HSW1450	Enable objects level password function	<ul style="list-style-type: none"> =0, Disable =1, Enable
HSW1451	Whether the object level passwords are independent of each other	<ul style="list-style-type: none"> =0, No, high-le =1, Yes, high-le
HSW1452	Initialization level	Initialization level while
HSW1454~1457	Password for Level 1	Display password for le
HSW1458~1461	Password for Level 2	Display password for le
HSW1462~1465	Password for Level 3	Display password for le
HSW1466~1469	Password for Level 4	Display password for le
HSW1470~1473	Password for Level 5	Display password for le
HSW1474~1477	Password for Level 6	Display password for le
HSW1478~1481	Password for Level 7	Display password for le
HSW1482~1485	Password for Level 8	Display password for le
HSW1486~1489	Password for Level 9	Display password for le
HSW1490~1493	Password for Level 10	Display password for le
HSW1494~1497	Password for Level 11	Display password for le
HSW1498~1501	Password for Level 12	Display password for le
HSW1502	Modify password for object level	<ul style="list-style-type: none"> HSX1502.0=1: HSX1502.1=1:1 time.
HSW1603	Number of current unreleased alarms	The number of current
HSW1604	The auxiliary judgment address when the control bit in the Object Lock fails to be read	<ul style="list-style-type: none"> =0: The auxiliary =1: When the co =2: When the co =Others: The au
HSW1605	BCD format natural decimal control	Whether to display nat <ul style="list-style-type: none"> 0=Not enabled. 1=Enable. (For example, 56.20)
HSW1606	User permission modification control	<ul style="list-style-type: none"> =0: Ordinary us =1: Only the ad
HSW1607	The spacing value among the drop-down items of the drop-down list	10 to 50 is effective, su
HSW1611	Traditional recipe transfer	<ul style="list-style-type: none"> =1: download tr =2: upload the t
HSW1612	Traditional Recipe group number	Traditional Recipe gro
HSW1613	Display the status of network card	<ul style="list-style-type: none"> =1: Normal =Others: Abnor
HSW1614~1623	Download speed per second	Display the download s

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HSW1624~1633	Upload speed per second	Display the upload speed	
HSW1634~1643	Flow consumption rate	Display the total flow rate	
HSW1644~1653	Download flow consumption after power on	Display the download flow consumption	
HSW1654~1663	Upload flow consumption after power on	Display the upload flow consumption	
HSW1664~1673	Total flow consumption after power on	Display the total flow consumption	
HSW1674~1683	Historical flow consumption	Display historical flow consumption	
HSW1684~1693	Flow consumption in 10 minutes	Flow consumption in 10 minutes	
HSW1694~1703	Flow consumption in 30 minutes	Flow consumption in 30 minutes	
HSW1704~1713	Flow consumption in 3 hours	Flow consumption in 3 hours	
HSW1715	Reset flow	<ul style="list-style-type: none"> • =1: Clear historical flow consumption • =Others: Invalid 	
HSW1719	Network status of Ethernet connecting to server	<ul style="list-style-type: none"> • =0: Server connection failed • =1: Server connection successful 	
HSW1720	Related IP register in WIFI network status (It is valid when HMI is connected to WIFI)	Local IP address high byte	
HSW1721		Local IP address high byte	
HSW1722		Local IP address high byte	
HSW1723		Local IP address high byte	
HSW1724		Local mask IP address high byte	
HSW1725		Local mask IP address high byte	
HSW1726		Local mask IP address high byte	
HSW1727		Local mask IP address high byte	
HSW1728		Local gateway IP address high byte	
HSW1729		Local gateway IP address high byte	
HSW1730		Local gateway IP address high byte	
HSW1731		Local gateway IP address high byte	
HSW1733		Display the MAC code of current WIFI (display in hexadecimal)	Local MAC address high byte
HSW1734			Local MAC address high byte
HSW1735			Local MAC address high byte
HSW1736			Local MAC address high byte
HSW1737			Local MAC address high byte
HSW1738	Local MAC address high byte		
HSW1739	Display the network status of WIFI	<ul style="list-style-type: none"> • =0: Server connection failed • =1: Server connection successful 	
HSW1741	Related IP register in 4Gnetwork status (It is valid when HMI is connected to 4G)	Local IP address high byte	
HSW1742		Local IP address high byte	
HSW1743		Local IP address high byte	
HSW1744		Local IP address high byte	
HSW1745		Local mask IP address high byte	
HSW1746		Local mask IP address high byte	
HSW1747		Local mask IP address high byte	
HSW1748		Local mask IP address high byte	
HSW1749		Local gateway IP address high byte	
HSW1750		Local gateway IP address high byte	
HSW1751		Local gateway IP address high byte	
HSW1752		Local gateway IP address high byte	
HSW1754		Display the MAC code of current WIFI (display in hexadecimal)	Local MAC address high byte
HSW1755			Local MAC address high byte
HSW1756	Local MAC address high byte		

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HSW1757		Local MAC address high
HSW1758		Local MAC address high
HSW1759		Local MAC address high
HSW1760	Display 4G network status	<ul style="list-style-type: none"> =0: Server conn =1: Server conn
HSW1761	Display 4G network signal strength	Signal strength: 0~31.
HSW1852	Control the interval in two consecutive clicks	Limit range: 1~500ms.
HSW1853	File format for exporting data records to USB flash drive or SD card	<ul style="list-style-type: none"> =0: db database =1: CSV
HSW1854	High and low word conversion type	<ul style="list-style-type: none"> =0: use the old =1: usie the nev
HSW1855	Screen Lock prompt display control	Control whether the sc <ul style="list-style-type: none"> =0: display(defa =Other: no disp
HSW1856	Display map fence drawing status	<ul style="list-style-type: none"> =0: no map fenc =1: The map fer =2: The map fer
HSW1857	USB disk download	<ul style="list-style-type: none"> =0: download p =1: download fir =2: enter the ba
HSW10000~19999	Power-down storage area	After restart, the data r
HSW10035	#Note: Only valid when the HMI is plugged into the Ethernet cable.	Local IP address high
HSW10036	<ol style="list-style-type: none"> If Ethernet settings is enabled in project parameters, this register displays the set value. If Ethernet settings is not enabled in project parameters, IP would automatically obtained IP. If HMI is not connected to the network, the register is displayed as 0 whether the engineering parameters are set. All IP registers of HMI are read-only. 	Local IP address high
HSW10037		Local IP address high
HSW10038		Local IP address high
HSW10039		Local mask IP address
HSW10040		Local mask IP address
HSW10041		Local mask IP address
HSW10042		Local mask IP address
HSW10043		Local gateway address
HSW10044		Local gateway address
HSW10045		Local gateway address
HSW10046		Local gateway address
HSW10047		Local port address
HSW10048	Displays the MAC code of the current network card	Local MAC code high v
HSW10049	(Hexadecimal display)	Local MAC code high v
HSW10050		Local MAC code high v
HSW10051		Local MAC code high v
HSW10052		Local MAC code high v
HSW10053		Local MAC code high v
HSW10118	TSAP settings for HMI in the Siemens logo! 8 protocol	HMI local TSAP, which
HSW10119		HMI remote TSAP, wh
HSW10461~10493	Remote access password	8-character remote acc
HSW10494~10558	Machine ID (Read only)	Machine ID for remote
HSW10576	Save dynamic installment settings	HSX10576.0=1: Save
HSW10577	Control address for installment	<ul style="list-style-type: none"> HSX10577.0=0 HSX10577.0=1 HSX10577.1=0 HSX10577.1=1
HSW10578-10583	Password for dynamic installment	Character Input/ Displa

HSW10584-10586	Expiry time of dynamic installment	Expiry time: YYYYMM
HSW10587-10589	Last expiry time of dynamic installment	Expiry time: YYYYMM
HSW10590	Background light time	Set the light time for background light <ul style="list-style-type: none"> =0: The screen is always on =Others: The screen is on for the time set in the register address
HSW10591	Backlight brightness adjustment	Backlight brightness ratio
HSW10603	Set the printer to print orientation	Set the print direction: <ul style="list-style-type: none"> =1: Forward print =2: Reverse print =Other: Forward print
HSW10604	Print dot type	<ul style="list-style-type: none"> =1: new firmware =2: new firmware =3: old firmware =4: old firmware =Other: new firmware
HSW10605	Print width of printer	Set the width of the print area in pixels
HSW10606	Printer instruction type	<ul style="list-style-type: none"> =1: Graphic print =2: Dot density =3: special for EPL
HSW10607	Printer paper cutting function	<ul style="list-style-type: none"> =1: Enable =2: Disable
HSW10608	Print the alignment of the text	<ul style="list-style-type: none"> =1: Left alignment =2: Center alignment =3: Right alignment
HSW10610	Set weconcloud server	<ul style="list-style-type: none"> =0: Select the server =1: select Server 1 =2: select Server 2
HSW11750	Set the language of the Message List prompt (ie series)	<ul style="list-style-type: none"> =0: which is followed by the Message List =1: English =2: Chinese
HSW11756	Set access permission restrictions (ig series)	<ul style="list-style-type: none"> =0: LAN or the Internet =1: Only LAN access =2: Only external access
HSW11757	Enable the valid date of the dynamic installment password	<ul style="list-style-type: none"> =0: Disabled =1: Enable
HSW11758	Enable Screensaver	<ul style="list-style-type: none"> =0: Disabled =1: Enable
HSW11759	Screensaver interval time	Set the time how long the screen is blank
HSW11760	Screensaver countdown	Display the countdown time
HSW11761	Screensaver screen number	Set the screen number to be displayed

Serial port communication configuration

Port	Function	Address	Description
COM1	Communication mode	HSW10061	<ul style="list-style-type: none"> =0: RS232 =1: RS485 =2: RS422
	Baud rate	HSW10062	<ul style="list-style-type: none"> =0: 1200 =1: 2400

			<ul style="list-style-type: none"> • =2: 4800 • =3: 9600 • =4: 19200 • =5: 38400 • =6: 57600 • =7: 115200 • =8: 230400
	Data bit	HSW10063	<ul style="list-style-type: none"> • =7: 7 bit • =8: 8 bit
	Stop bit	HSW10064	<ul style="list-style-type: none"> • =1: 1 bit • =2: 2 bit
	Check bit	HSW10065	<ul style="list-style-type: none"> • =0: None • =1: ODD • =2: EVEN
	Wait timeout	HSW10066	Unit: ms. Range: 0~30000
	receive timeout	HSW10067	Unit: ms. Range: 0~30000
	Retry time	HSW10068	Unit: times. Range: 0~100
	Retry timeout	HSW10069	Unit: s. Range: 0~300
	HMI station number	HSW10070	
	PLC station number	HSW10071	
COM1-2	Communication mode	HSW10094	<ul style="list-style-type: none"> • =0: RS232 • =1: RS485 • =2: RS422 • =6: RS485-2
	Baud rate	HSW10095	<ul style="list-style-type: none"> • =0: 1200 • =1: 2400 • =2: 4800 • =3: 9600 • =4: 19200 • =5: 38400 • =6: 57600

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			<ul style="list-style-type: none"> • =7: 115200 • =8: 230400
	Data bit	HSW10096	<ul style="list-style-type: none"> • =7: 7 bit • =8: 8 bit
	Stop bit	HSW10097	<ul style="list-style-type: none"> • =1: 1 bit • =2: 2 bit
	Check bit	HSW10098	<ul style="list-style-type: none"> • =0: None • =1: ODD • =2: EVEN
	Wait timeout	HSW10099	Unit: ms. Range: 0~30000
	receive timeout	HSW10100	Unit: ms. Range: 0~30000
	Retry time	HSW10101	Unit: times. Range: 0~100
	Retry timeout	HSW10102	Unit: s. Range: 0~30
	HMI station number	HSW10103	
	PLC station number	HSW10104	
COM1-3	Communication mode	HSW10120	<ul style="list-style-type: none"> • =0: RS232 • =1: RS485 • =2: RS422 • =6: RS485-2
	Baud rate	HSW10121	<ul style="list-style-type: none"> • =0: 1200 • =1: 2400 • =2: 4800 • =3: 9600 • =4: 19200 • =5: 38400 • =6: 57600 • =7: 115200 • =8: 230400
	Data bit	HSW10122	<ul style="list-style-type: none"> • =7: 7 bit • =8: 8 bit

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	Stop bit	HSW10123	<ul style="list-style-type: none"> • =1: 1 bit • =2: 2 bit
	Check bit	HSW10124	<ul style="list-style-type: none"> • =0: None • =1: ODD • =2: EVEN
	Wait timeout	HSW10125	Unit: ms. Range: 0~30000
	receive timeout	HSW10126	Unit: ms. Range: 0~30000
	Retry time	HSW10127	Unit: times. Range: 0~100
	Retry timeout	HSW10128	Unit: s. Range: 0~30
	HMI station number	HSW10129	
	PLC station number	HSW10130	
COM2	Communication mode	HSW10072	<ul style="list-style-type: none"> • =0: RS232 • =1: RS485
	Baud rate	HSW10073	<ul style="list-style-type: none"> • =0: 1200 • =1: 2400 • =2: 4800 • =3: 9600 • =4: 19200 • =5: 38400 • =6: 57600 • =7: 115200 • =8: 230400
	Data bit	HSW10074	<ul style="list-style-type: none"> • =7: 7 bit • =8: 8 bit
	Stop bit	HSW10075	<ul style="list-style-type: none"> • =1: 1 bit • =2: 2 bit
	Check bit	HSW10076	<ul style="list-style-type: none"> • =0: None • =1: ODD • =2: EVEN

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COM2-2	Wait timeout	HSW10077	Unit: ms. Range: 0~30000
	receive timeout	HSW10078	Unit: ms. Range: 0~30000
	Retry time	HSW10079	Unit: times. Range: 0~100
	Retry timeout	HSW10080	Unit: s. Range: 0~30
	HMI station number	HSW10081	
	PLC station number	HSW10082	
	Communication mode	HSW10105	<ul style="list-style-type: none"> • =0: RS232 • =1: RS485
	Baud rate	HSW10106	<ul style="list-style-type: none"> • =0: 1200 • =1: 2400 • =2: 4800 • =3: 9600 • =4: 19200 • =5: 38400 • =6: 57600 • =7: 115200 • =8: 230400
	Data bit	HSW10107	<ul style="list-style-type: none"> • =7: 7 bit • =8: 8 bit
	Stop bit	HSW10108	<ul style="list-style-type: none"> • =1: 1 bit • =2: 2 bit
	Check bit	HSW10109	<ul style="list-style-type: none"> • =0: None • =1: ODD • =2: EVEN
	Wait timeout	HSW10110	Unit: ms. Range: 0~30000
	receive timeout	HSW10111	Unit: ms. Range: 0~30000
	Retry time	HSW10112	Unit: times. Range: 0~100
Retry timeout	HSW10113	Unit: s. Range: 0~30	
HMI station number	HSW10114		

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COM3	PLC station number	HSW10115	
	Communication mode	HSW10083	<ul style="list-style-type: none"> • =1: RS485
	Baud rate	HSW10084	<ul style="list-style-type: none"> • =0: 1200 • =1: 2400 • =2: 4800 • =3: 9600 • =4: 19200 • =5: 38400 • =6: 57600 • =7: 115200 • =8: 230400
	Data bit	HSW10085	<ul style="list-style-type: none"> • =7: 7 bit • =8: 8 bit
	Stop bit	HSW10086	<ul style="list-style-type: none"> • =1: 1 bit • =2: 2 bit
	Check bit	HSW10087	<ul style="list-style-type: none"> • =0: None • =1: ODD • =2: EVEN
	Wait timeout	HSW10088	Unit: ms. Range: 0~30000
	receive timeout	HSW10089	Unit: ms. Range: 0~30000
	Retry time	HSW10090	Unit: times. Range: 0~100
	Retry timeout	HSW10091	Unit: s. Range: 0~30
	HMI station number	HSW10092	
	PLC station number	HSW10093	
CAN port	CAN1 baud rate	HSW010116	Unit: #Note: If K, the baud rate has been modified, please be an integer, wait 5 seconds, then restart the HMI baud rate to take effect.

CAN2 baud rate

HSW010117

is
250000,
just
enter
250.

Unit:
K, the
baud
rate
must
be an
integer,
for
example,
when
the
baud
rate
required
is
250000,
just
enter
250.

Ethernet communication configuration

No.	Function	Address
1	Ethernet parameter configuration for communication number 1 in list. Configure those addresses according to connected device. After configuration, wait for 5 seconds and restart the HMI.	HSW11004
		HSW11005
		HSW11006
		HSW11007
		HSW11008
		HSW11009
		HSW11010
		HSW11011
		HSW11012
		HSW11013
2	Ethernet parameter configuration for communication number 2 in list. Configure those addresses according to connected device. After configuration, wait for 5 seconds and restart the HMI.	HSW11014
		HSW11015
		HSW11016
		HSW11017
		...
32	Ethernet parameter configuration for communication number 32 in list. Configure those addresses according to connected device. After configuration, wait for 5 seconds and restart the HMI.	HSW11221
		HSW11222
		HSW11223
		HSW11224
		HSW11225
		HSW11226
		HSW11227

#Note: The number of Ethernet connections supported by different HMI series varies.

Communication control

Communication No.	Station No.	Control bit	Communication lamp
1	0~15	HSX550.0~HSX550.15	HSX558.0~HSX558.15
	16~31	HSX551.0~HSX551.15	HSX559.0~HSX559.15
	32~47	HSX552.0~HSX552.15	HSX560.0~HSX560.15
	48~63	HSX553.0~HSX553.15	HSX561.0~HSX561.15
	64~79	HSX554.0~HSX554.15	HSX562.0~HSX562.15
	80~95	HSX555.0~HSX555.15	HSX563.0~HSX563.15
	96~111	HSX556.0~HSX556.15	HSX564.0~HSX564.15
	112~127	HSX557.0~HSX557.15	HSX565.0~HSX565.15
	128~143	HSX1150.0~HSX1150.15	HSX1158.0~HSX1158.15
	144~159	HSX1151.0~HSX1151.15	HSX1159.0~HSX1159.15
	160~175	HSX1152.0~HSX1152.15	HSX1160.0~HSX1160.15
	176~191	HSX1153.0~HSX1153.15	HSX1161.0~HSX1161.15
	192~207	HSX1154.0~HSX1154.15	HSX1162.0~HSX1162.15
	208~223	HSX1155.0~HSX1155.15	HSX1163.0~HSX1163.15
	224~239	HSX1156.0~HSX1156.15	HSX1164.0~HSX1164.15
	240~255	HSX1157.0~HSX1157.15	HSX1165.0~HSX1165.15
	2	0~15	HSX566.0~HSX566.15
16~31		HSX567.0~HSX567.15	HSX575.0~HSX575.15
32~47		HSX568.0~HSX568.15	HSX576.0~HSX576.15
48~63		HSX569.0~HSX569.15	HSX577.0~HSX577.15
64~79		HSX570.0~HSX570.15	HSX578.0~HSX578.15
80~95		HSX571.0~HSX571.15	HSX579.0~HSX579.15
96~111		HSX572.0~HSX572.15	HSX580.0~HSX580.15
112~127		HSX573.0~HSX573.15	HSX581.0~HSX581.15
128~143		HSX1166.0~HSX1166.15	HSX1174.0~HSX1174.15
144~159		HSX1167.0~HSX1167.15	HSX1175.0~HSX1175.15
160~175		HSX1168.0~HSX1168.15	HSX1176.0~HSX1176.15
176~191		HSX1169.0~HSX1169.15	HSX1177.0~HSX1177.15
192~207		HSX1170.0~HSX1170.15	HSX1178.0~HSX1178.15
208~223		HSX1171.0~HSX1171.15	HSX1179.0~HSX1179.15
224~239		HSX1172.0~HSX1172.15	HSX1180.0~HSX1180.15
240~255		HSX1173.0~HSX1173.15	HSX1181.0~HSX1181.15
3		0~15	HSX582.0~HSX582.15
	16~31	HSX583.0~HSX583.15	HSX591.0~HSX591.15
	32~47	HSX584.0~HSX584.15	HSX592.0~HSX592.15
	48~63	HSX585.0~HSX585.15	HSX593.0~HSX593.15
	64~79	HSX586.0~HSX586.15	HSX594.0~HSX594.15
	80~95	HSX587.0~HSX587.15	HSX595.0~HSX595.15
	96~111	HSX588.0~HSX588.15	HSX596.0~HSX596.15
	112~127	HSX589.0~HSX589.15	HSX597.0~HSX597.15
	128~143	HSX1182.0~HSX1182.15	HSX1190.0~HSX1190.15
	144~159	HSX1183.0~HSX1183.15	HSX1191.0~HSX1191.15
	160~175	HSX1184.0~HSX1184.15	HSX1192.0~HSX1192.15
176~191	HSX1185.0~HSX1185.15	HSX1193.0~HSX1193.15	

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4	192~207	HSX1186.0~HSX1186.15	HSX1194.0~HSX1194.15	
	208~223	HSX1187.0~HSX1187.15	HSX1195.0~HSX1195.15	
	224~239	HSX1188.0~HSX1188.15	HSX1196.0~HSX1196.15	
	240~255	HSX1189.0~HSX1189.15	HSX1197.0~HSX1197.15	
	0~15	HSX598.0~HSX598.15	HSX606.0~HSX606.15	
	16~31	HSX599.0~HSX599.15	HSX607.0~HSX607.15	
	32~47	HSX600.0~HSX600.15	HSX608.0~HSX608.15	
	48~63	HSX601.0~HSX601.15	HSX609.0~HSX609.15	
	64~79	HSX602.0~HSX602.15	HSX610.0~HSX610.15	
	80~95	HSX603.0~HSX603.15	HSX611.0~HSX611.15	
	96~111	HSX604.0~HSX604.15	HSX612.0~HSX612.15	
	112~127	HSX605.0~HSX605.15	HSX613.0~HSX613.15	
	128~143	HSX1198.0~HSX1198.15	HSX1206.0~HSX1206.15	
	144~159	HSX1199.0~HSX1199.15	HSX1207.0~HSX1207.15	
	160~175	HSX1200.0~HSX1200.15	HSX1208.0~HSX1208.15	
	176~191	HSX1201.0~HSX1201.15	HSX1209.0~HSX1209.15	
	192~207	HSX1202.0~HSX1202.15	HSX1210.0~HSX1210.15	
	208~223	HSX1203.0~HSX1203.15	HSX1211.0~HSX1211.15	
	224~239	HSX1204.0~HSX1204.15	HSX1212.0~HSX1212.15	
	5	240~255	HSX1205.0~HSX1205.15	HSX1213.0~HSX1213.15
0~15		HSX614.0~HSX614.15	HSX622.0~HSX622.15	
16~31		HSX615.0~HSX615.15	HSX623.0~HSX623.15	
32~47		HSX616.0~HSX616.15	HSX624.0~HSX624.15	
48~63		HSX617.0~HSX617.15	HSX625.0~HSX625.15	
64~79		HSX618.0~HSX618.15	HSX626.0~HSX626.15	
80~95		HSX619.0~HSX619.15	HSX627.0~HSX627.15	
96~111		HSX620.0~HSX620.15	HSX628.0~HSX628.15	
112~127		HSX621.0~HSX621.15	HSX629.0~HSX629.15	
128~143		HSX1214.0~HSX1214.15	HSX1222.0~HSX1222.15	
144~159		HSX1215.0~HSX1215.15	HSX1223.0~HSX1223.15	
160~175		HSX1216.0~HSX1216.15	HSX1224.0~HSX1224.15	
176~191		HSX1217.0~HSX1217.15	HSX1225.0~HSX1225.15	
192~207		HSX1218.0~HSX1218.15	HSX1226.0~HSX1226.15	
208~223		HSX1219.0~HSX1219.15	HSX1227.0~HSX1227.15	
224~239		HSX1220.0~HSX1220.15	HSX1228.0~HSX1228.15	
240~255		HSX1221.0~HSX1221.15	HSX1229.0~HSX1229.15	
6		0~15	HSX630.0~HSX630.15	HSX638.0~HSX638.15
		16~31	HSX631.0~HSX631.15	HSX639.0~HSX639.15
		32~47	HSX632.0~HSX632.15	HSX640.0~HSX640.15
	48~63	HSX633.0~HSX633.15	HSX641.0~HSX641.15	
	64~79	HSX634.0~HSX634.15	HSX642.0~HSX642.15	
	80~95	HSX635.0~HSX635.15	HSX643.0~HSX643.15	
	96~111	HSX636.0~HSX636.15	HSX644.0~HSX644.15	
	112~127	HSX637.0~HSX637.15	HSX645.0~HSX645.15	
	128~143	HSX1230.0~HSX1230.15	HSX1238.0~HSX1238.15	
	144~159	HSX1231.0~HSX1231.15	HSX1239.0~HSX1239.15	
	160~175	HSX1232.0~HSX1232.15	HSX1240.0~HSX1240.15	

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	176~191	HSX1233.0~HSX1233.15	HSX1241.0~HSX1241.15
	192~207	HSX1234.0~HSX1234.15	HSX1242.0~HSX1242.15
	208~223	HSX1235.0~HSX1235.15	HSX1243.0~HSX1243.15
	224~239	HSX1236.0~HSX1236.15	HSX1244.0~HSX1244.15
	240~255	HSX1237.0~HSX1237.15	HSX1245.0~HSX1245.15
7	0~15	HSX646.0~HSX646.15	HSX654.0~HSX654.15
	16~31	HSX647.0~HSX647.15	HSX655.0~HSX655.15
	32~47	HSX648.0~HSX648.15	HSX656.0~HSX656.15
	48~63	HSX649.0~HSX649.15	HSX657.0~HSX657.15
	64~79	HSX650.0~HSX650.15	HSX658.0~HSX658.15
	80~95	HSX651.0~HSX651.15	HSX659.0~HSX659.15
	96~111	HSX652.0~HSX652.15	HSX660.0~HSX660.15
	112~127	HSX653.0~HSX653.15	HSX661.0~HSX661.15
	128~143	HSX1246.0~HSX1246.15	HSX1254.0~HSX1254.15
	144~159	HSX1247.0~HSX1247.15	HSX1255.0~HSX1255.15
	160~175	HSX1248.0~HSX1248.15	HSX1256.0~HSX1256.15
	176~191	HSX1249.0~HSX1249.15	HSX1257.0~HSX1257.15
	192~207	HSX1250.0~HSX1250.15	HSX1258.0~HSX1258.15
	208~223	HSX1251.0~HSX1251.15	HSX1259.0~HSX1259.15
	224~239	HSX1252.0~HSX1252.15	HSX1260.0~HSX1260.15
	240~255	HSX1253.0~HSX1253.15	HSX1261.0~HSX1261.15
8	0~15	HSX662.0~HSX662.15	HSX670.0~HSX670.15
	16~31	HSX663.0~HSX663.15	HSX671.0~HSX671.15
	32~47	HSX664.0~HSX664.15	HSX672.0~HSX672.15
	48~63	HSX665.0~HSX665.15	HSX673.0~HSX673.15
	64~79	HSX666.0~HSX666.15	HSX674.0~HSX674.15
	80~95	HSX667.0~HSX667.15	HSX675.0~HSX675.15
	96~111	HSX668.0~HSX668.15	HSX676.0~HSX676.15
	112~127	HSX669.0~HSX669.15	HSX677.0~HSX677.15
	128~143	HSX1262.0~HSX1262.15	HSX1270.0~HSX1270.15
	144~159	HSX1263.0~HSX1263.15	HSX1271.0~HSX1271.15
	160~175	HSX1264.0~HSX1264.15	HSX1272.0~HSX1272.15
	176~191	HSX1265.0~HSX1265.15	HSX1273.0~HSX1273.15
	192~207	HSX1266.0~HSX1266.15	HSX1274.0~HSX1274.15
	208~223	HSX1267.0~HSX1267.15	HSX1275.0~HSX1275.15
	224~239	HSX1268.0~HSX1268.15	HSX1276.0~HSX1276.15
	240~255	HSX1269.0~HSX1269.15	HSX1277.0~HSX1277.15
9	0~15	HSX678.0~678.15	HSX686.0~686.15
	16~31	HSX679.0~679.15	HSX687.0~687.15
	32~47	HSX680.0~680.15	HSX688.0~688.15
	48~63	HSX681.0~681.15	HSX689.0~689.15
10	0~15	HSX694.0~694.15	HSX702.0~702.15
	16~31	HSX695.0~695.15	HSX703.0~703.15
	32~47	HSX696.0~696.15	HSX704.0~704.15
	48~63	HSX697.0~697.15	HSX705.0~705.15
11	0~15	HSX710.0~710.15	HSX718.0~718.15
	16~31	HSX711.0~711.15	HSX719.0~719.15

	32~47	HSX712.0~712.15	HSX720.0~720.15
	48~63	HSX713.0~713.15	HSX721.0~721.15
12	0~15	HSX726.0~726.15	HSX734.0~734.15
	16~31	HSX727.0~727.15	HSX735.0~735.15
	32~47	HSX728.0~728.15	HSX736.0~736.15
	48~63	HSX729.0~729.15	HSX737.0~737.15
13	0~15	HSX742.0~742.15	HSX750.0~750.15
	16~31	HSX743.0~743.15	HSX751.0~751.15
	32~47	HSX744.0~744.15	HSX752.0~752.15
	48~63	HSX745.0~745.15	HSX753.0~753.15
14	0~15	HSX758.0~758.15	HSX766.0~766.15
	16~31	HSX759.0~759.15	HSX767.0~767.15
	32~47	HSX760.0~760.15	HSX768.0~768.15
	48~63	HSX761.0~761.15	HSX769.0~769.15
15	0~15	HSX774.0~774.15	HSX782.0~782.15
	16~31	HSX775.0~775.15	HSX783.0~783.15
	32~47	HSX776.0~776.15	HSX784.0~784.15
	48~63	HSX777.0~777.15	HSX785.0~785.15
16	0~15	HSX790.0~790.15	HSX798.0~798.15
	16~31	HSX791.0~791.15	HSX799.0~799.15
	32~47	HSX792.0~792.15	HSX800.0~800.15
	48~63	HSX793.0~793.15	HSX801.0~801.15