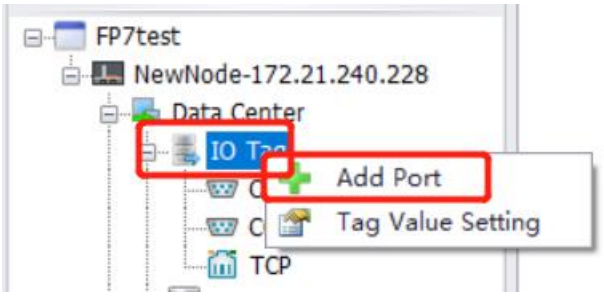
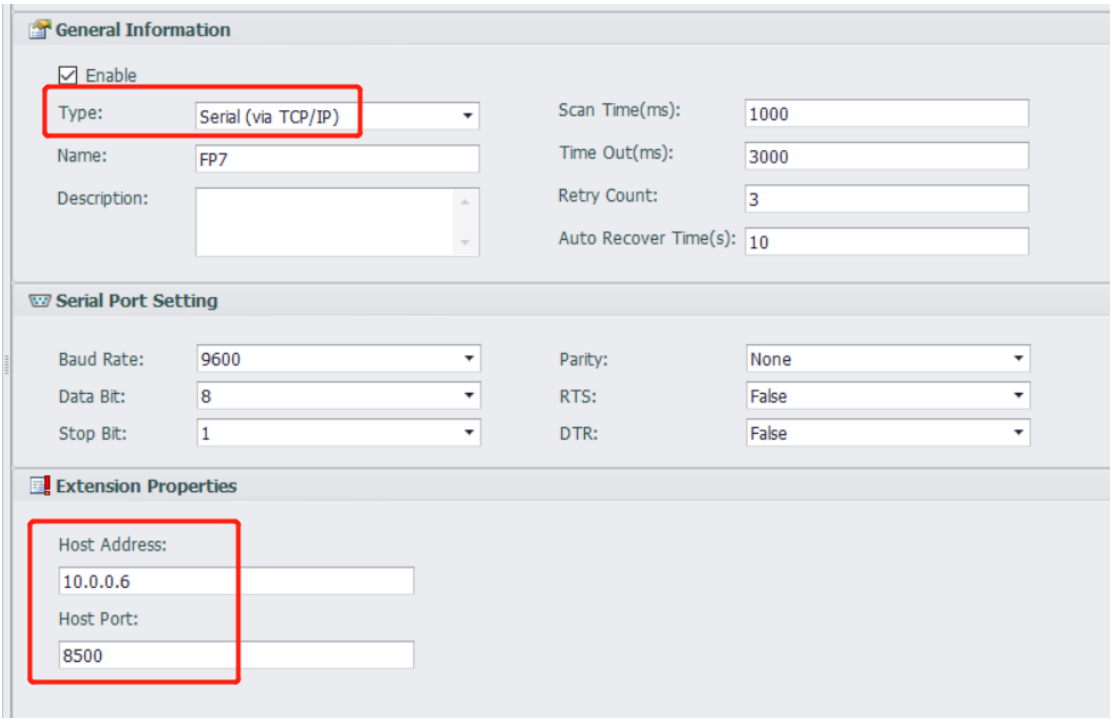
Edgelink Configuration

1. Add Port

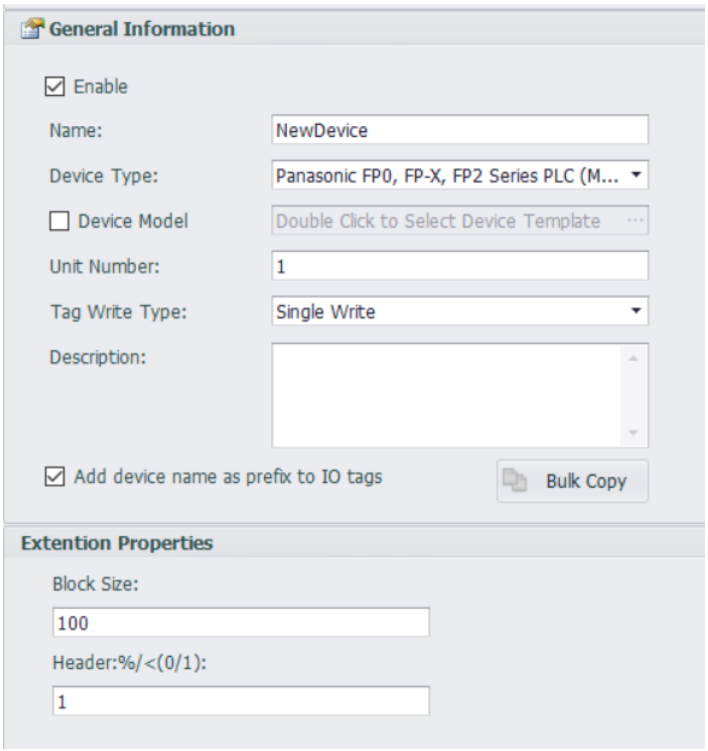
This PLC uses COM mewtocol protocol go through ethernet, so we create the port serial (via TCP/IP)





Type：Serial(via TCP/IP)
Host Address: The IP of PLC.
Host Port：The port of PLC.

2. Add Device



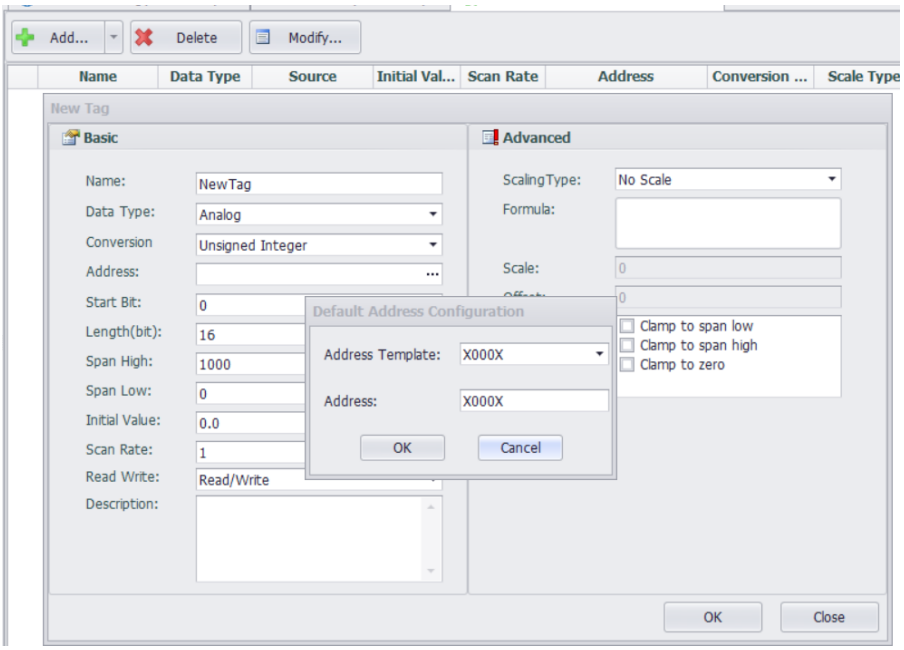
Device Type: Choose Panasonic driver

Unit Number: PLC's Station Number

Block Size： Register counts in one request. Usually stay default.

Header: %/< (0/1) : 1. It is the header of the message.

3. Add Tags



Parameter	Type	Address	Description
AO_DT	Analog	D00000	Data (Data Registry)
AO_EV	Analog	K0000	Data (Timer/Counter Elapsed Value)
AO_FL	Analog	F00000	Data (File Registry)
AO_ID	Analog	ID	Data (Index Registry 0 & 1)
AO_IX	Analog	IX	Data (Index Registry 0)
AO_IY	Analog	IY	Data (Index Registry 1)
AO_LD	Analog	L0000	Data (Link Data Registry)
AO_SR	Analog	R000	Data (System Registry)
AO_SV	Analog	S0000	Data(Timer/Counter Value)
AO_WL	Analog	WL0000	Data (Link Relay)
AO_WR	Analog	WR0000	Data (Internal Relay)
AO_WX	Analog	WX0000	Data (External Input Relay)
AO_WY	Analog	WY0000	Data (External Output Relay)
C	Digital	C0000	Counter
DI_C	Digital	C0000	Contact (Counter)
DI_T	Digital	T0000	Contact (Timer)
DO_L	Digital	L000X	Contact (Link Relay)
DO_R	Digital	R000X	Contact (Internal Relay)
DO_X	Digital	X000X	Contact (External Input)
DO_Y	Digital	Y000X	Contact (External Output)