GC-3844

4-channel K-type thermocouple input module (TC) User manual



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1. Function Introduction

1.1 Function Overview

The GC-3844 module is an I/O module that integrates 4 input channels of temperature sensors (K-type thermocouples). This module can be used to collect temperature information in real time and send the collected values to GCAN-PLC-400 or GCAN-8000/8100 series couplers through the internal bus. This module can be used with any other GC series IO module to realize the acquisition and processing of analog data in industrial automation or distributed control systems.

1.2 Performance characteristics

- The number of input points is 4;
- The wiring form adopts 2-wire system;
- The sensor type is K-type thermocouples;
- The measuring temperature range is- $200 \approx 900^{\circ}$ C;
- The measurement resolution is 0.1° C/digit;
- Conversion time is about 250ms;
- Measuring current flow is less than 0.5 mA (depending on load);
- The electrical isolation is 500Vrms;
- Power supply via GCAN-PLC-400 orGCAN-8000/8100;
- Current consumption is200mA;
- The bit width input in the process image is 4 x 2bytes;

• Configuration without address setting, through bus coupler or controller configuration;

- Working temperature range:-40°C~+85°C;
- Dimensions: length 100mm * width 69mm * height12mm.

1.3 Typical applications

- Directly connect the resistance sensor;
- Connect K-type thermocouples to bus coupler or control

2. Equipment installation and use

This chapter will explain in detail the installation method, wiring method, the meaning of the indicator light and the meaning of the interface of the GC-3844 module.

2.1 Module fixing

The installation method of GC-3844 module is shown in Figure 2.1, you need to use a flat screwdriver for auxiliary installation.



Figure 2.1 GC-3844 module installation

First, you need to install the fieldbus coupler on the rail, and then attach the GC-3844 module to the right of the fieldbus coupler or other modules to add this component. As shown in Figure 2.1, insert the GC-3844 module inward along the slot until the latch snaps and makes a "click" sound.

The GC-3844 module needs to be used with a GCAN-PLC-400 or GCAN-8000/8100 series coupler, and can be directly powered by the coupler, so there is no need to separately provide additional power to it.

2.2 Wiring method

As shown in Figure 2.2, first use a flat-blade screwdriver to insert into the square hole and hold the screw in the square hole. Then insert the cable into the circular hole. After plugging in, pull out the screwdriver, and the cable can be firmly locked in the circular hole.







Figure 2.3 GC-3844 module terminal block

The terminal block of GC-3844 module is shown in Figure 2.3. GC-3844 contains 4 sets of input points, and can connect up to 4 K-type thermocouples sensors. The serial numbers corresponding to the terminals and their meanings are shown in Table 2.1.

Terminal	Serial number	er Meaning	
+TC1	1	+TC1 input	
-TC1	2	-TC1 input	
+TC2	3	+TC2 input	
-TC2	4	-TC2 input	
+TC3	5	+TC3 input	
-TC3	6	-TC3 input	
+TC4	7	+TC4 input	
-TC4	8	-TC4 input	

Table 2.1 GC-3844 module indicator

2.3 System statusindicator

The GC-3844 module has 4 error indicators and 4 operation indicators to indicate the operating status of the device. The specific indication function of the indicator light is shown in Table 2.2. When the indicator is on, the GC-3844 module status is shown in Table 2.3.

Indicator light	Colour	Indication status	
ERR	Red	Error indication	
RUN	green	Operating instructions	

Table 2.2 GC-3844 module indicator

After the GC-3844 module is connected to the K-type thermocouples normally, the operation indicator will light up.

Indicator light	Status	Indication status	
FDD	Always on	Short circuit	
	not bright	No error	
RUN	Always on	Connect correctly	
KON	not bright	Open circuit	

Table 2.3 GC-3844 module indicator status

2.4 Use in combination with GCAN-PLC-400/510 series

GCAN-PLC-400/510 supports programming in five languages. The following uses ST language as an example to introduce how to use GCAN-PLC-400 to program to read the status of the analog input of the GC-3844 module.

When GC-3844 module performs ST programming definition, it is necessary to define the variable type, input signal position, start character, separator, etc. For example: "AI0 AT%I0.0:INT;", where "0.0" represents the start address of the

first channel, each channel occupies 2 bytes, the collected temperature corresponds to $-32768 \sim +32767$ so the second The starting address of the channel is I2.0.

When the user uses more than one GC-3844 module, the second GC-3844 needs to be defined from "I8.0", because each 3844 has 4 channels; "%" (percent sign) is the direct variable start symbol : ":" (semicolon) is a variable or type separator. Use the symbol variable AI0 to read the signed integer from the %I0.0 address. AT stands for the address of variable access and the additional attributes of the variable (see page 46 of the e-book for details).

(Note: Input only affects input, output only affects output, output and input do not affect each other. That is, if there is and only output module in front of the input module, then no matter how many output modules there are in front, the address of the first input module is still I0 .0.)

2.5 Combination with GCAN-IO-8000 series equipment

The state of the analog input is represented by two bytes.

For example: the node number of GCAN-IO-8000 module is 1, the input state of channel 1 of the first GC-3844 module is 26 $^{\circ}$ C, and the input states of other channels are not connected to the sensor, then the GCAN-IO-8000 module sends The CAN data frame ID is 0x181, the data length (DLC) is 8, and the frame data is 0x04, 0x01, 0xFF, 0x7F, 0xFF, 0x7F, 0xFF, 0x7F. The following table lists a common AI state and its corresponding state data.

AI status								
Number of channels		1		2		3	4	
state	26	ĨC	No se conn	ensor ected	No se conn	ensor ected	No se conne	ensor ected
CAN bus data	04	01	FF	7F	FF	7F	FF	7F

3. Technical specifications

Connection method				
Wiring form	2-wire system			
Interface characteristics				
Input points	4			
sensor type	K-type thermocouples			
temperature range	-200~+900°C			
Resolution	0.1°C/digital			
Conversion time	<250 ms			
Measuring current	0.5 mA			
Measurement error	1%			
Electrical isolation	500 Vrms (GC-bus/signal voltage)			
	Powered by GCAN-PLC-400 or			
Power supply	GCAN-8000/8100 coupler, the current			
	consumption is more than 200mA			
Bit width in process image	Input: 4 x2 bytes			
Configuration method	Automatic configuration in order			
Environmental test				
Operating temperature	-40°C~+85°C			
Working humidity	95%RH, no condensation			
EMC test	EN 55024:2011-09			
	EN 55022:2011-12			
Anti-vibration/impact	EN 60068-2-6/EN 60068-2-27/29			
resistance				
Anti-electromagnetic				
interference/anti-electromag	EN 61000-6-2 /EN 61000-6-4			
netic radiation performance				
Protection level	IP 20			
Basic Information				
Dimensions	100mm *69mm *12mm			
weight	50g			

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5. Module selection table

GCAN-PLC-400 series products consist of a programmable main control module, several GC series IO modules and a terminal resistance module.

GC series IO modules currently include five categories: digital input, digital output, analog input, analog output, and communication extension. The specific selection table is shown in Table 6.1.

I/O	Туре	Characteristic	Signal	Channel
PLC	GCAN-PLC-400	CPU:168M	-	-
Control	GCAN-PLC-510	CPU:400M	-	-
module	GCAN-PLC-511	CPU:400M (2CAN)	-	-
	GC-1008	Digital input (PNP)	24V DC	8-channel
Digital input	GC-1018	Digital input (NPN)	24V DC	8-channel
	GC-1502	Counter (200kHz max)	-	2-channel
	GC-2008	Digital output (PNP)	24V DC	8-channel
Digital	GC-2018	Digital output (NPN)	24V DC	8-channel
output	GC-2204	relay output	-	4-channel
	GC-2302	PWM (20Hz~200kHz)	-	2-channel
	GC-3604	Voltage input, 16 bits	-5~+5V	4-channel
	GC-3624	Voltage input, 16 bits	10V~+10V	4-channel
	GC-3644	Current input, 16 bits	0-20mA	4-channel
Analog	GC-3654	Current input, 16 bits	4-20mA	4-channel
input	GC-3664	Voltage input, 16 bits	0~+5V	4-channel
	GC-3674	Voltage input, 16 bits	0~+10V	4-channel
	GC-3804	2-wire PT100, 16 bits	Thermal resistance	4-channel
	GC-3822	3-wire PT100, 16 bits	Thermal resistance	2-channel

	GC-3844/3854/3 864	K type / S type / T type thermocouple	Thermocouple	4-channel
	GC-4602	Voltage output, 16 bits	-5V~+5V	2-channel
	GC-4622	Voltage output, 16 bits	-10V~+10V	2-channel
	GC-4642	Current output, 16 bits	0-20mA	2-channel
Analog output	GC-4652	Current output, 16 bits	4-20mA	2-channel
	GC-4662	Voltage output, 16 bits	0~5V	2-channel
	GC-4672	Voltage output, 16 bits	0~10V	2-channel
	GC-4674	Voltage output, 12 bits	0~10V	4-channel
Special module	GC-6101	RS232/RS485 extension	-	-
	GC-6201	GPRS extension	-	-
	GC-6221	4G extension	-	-
	GC-6501	WiFi extension	-	-

Table 5.1 Selection table

Sales and service



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